**CAP MEASURING CARD**

**TO MEASURE CAP:**
Place rule across underside of cap with notch flush against inner wall. Read to opposite inner wall of cap.

**TO MEASURE BOTTLE NECK FINISH:**
Place rule across finish with measure tightly against thread. Read to outer edge of thread on opposite side of finish.

**COMMON SIZE INFORMATION**
Screw thread closure sizes are expressed in two numbers.

The first number refers to the closure diameter (in mm) and the second number represents the GPI finish (the top of the container).

For example, a neck size of a 28-430 has a diameter of 28 mm and fits a container with a 430 GPI thread finish.

**COMMON CAP FINISHES**

**PACKAGING DOWN TO A SCIENCE**