Section 1 - Chemical Product and Company Identification

MSDS Name:
Morpholine, ACS

Catalog Numbers:
Q04471

Synonyms:
Diethylene imidoxide; Diethylene oximide; 1-Oxa-4-azacyclohexane; Tetrahydro-1, 4-oxazine

Company Identification:
Qorpak
1195 Washington Pike
Bridgeville, PA 15017

Company Phone Number:
(412) 257-3100

Emergency Phone Number:
(800) 424-9300

CHEMTREC Phone Number:
(800) 424-9300

Section 2 - Composition, Information on Ingredients

<table>
<thead>
<tr>
<th>CAS#</th>
<th>Chemical Name:</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>110-91-8</td>
<td>Morpholine</td>
<td>100</td>
</tr>
</tbody>
</table>

Section 3 - Hazards Identification

Emergency Overview

Appearance: Clear, colorless liquid

Danger! Corrosive. Causes severe digestive and respiratory tract burns. Causes severe eye and skin burns. Flammable liquid and vapor. Harmful if swallowed, inhaled, or absorbed through the skin. May cause central nervous system depression. May cause liver and kidney damage.

Target Organs: Kidneys, central nervous system, liver, lungs, respiratory system, eyes, skin.

Potential Health Effects

Eye:
Causes eye burns. Vapor or mist may cause irritation and severe burns. Contact with liquid is corrosive to the eyes and causes severe burns. May cause chemical conjunctivitis and corneal damage.

Skin:
Contact with liquid is corrosive and causes severe burns and ulceration. Substance is rapidly absorbed through the skin. May cause cyanosis of the extremities. May cause skin rash (in milder cases), and cold and clammy skin with cyanosis or pale color.
Ingestion:
May cause severe and permanent damage to the digestive tract. Aspiration hazard. Causes gastrointestinal tract burns. May cause liver and kidney damage. May cause perforation of the digestive tract. Ingestion of large amounts may cause CNS depression. May cause systemic effects.

Inhalation:
Irritation may lead to chemical pneumonitis and pulmonary edema. May cause liver and kidney damage. Causes chemical burns to the respiratory tract. Aspiration may lead to pulmonary edema. Vapors may cause dizziness or suffocation. May cause systemic effects. May cause burning sensation in the chest.

Chronic:
Chronic inhalation and ingestion may cause effects similar to those of acute inhalation and ingestion.

Section 4 - First Aid Measures

Eyes:
Flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical aid immediately. Do NOT allow victim to rub eyes or keep eyes closed. Extensive irrigation with water is required (at least 30 minutes).

Skin:
Get medical aid immediately. Immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Destroy contaminated shoes.

Ingestion:
Do not induce vomiting. If victim is conscious and alert, give 2-4 cupfuls of milk or water. Never give anything by mouth to an unconscious person. Get medical aid immediately. Do NOT induce vomiting. If conscious and alert, rinse mouth and drink 2-4 cupfuls of milk or water.

Inhalation:
Get medical aid immediately. Remove from exposure and move to fresh air immediately. If breathing is difficult, give oxygen. Do NOT use mouth-to-mouth resuscitation. If breathing has ceased apply artificial respiration using oxygen and a suitable mechanical device such as a bag and a mask.

Notes to Physician:
Treat symptomatically and supportively.

Section 5 - Fire Fighting Measures

General Information:
As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear. Vapors may form an explosive mixture with air. Vapors can travel to a source of ignition and flash back. During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion. Will burn if involved in a fire. Use water spray to keep fire-exposed containers cool. Containers may explode in the heat of a fire. Flammable liquid and vapor. Vapors may be heavier than air. They can spread along the ground and collect in low or confined areas.

Extinguishing Media:
For small fires, use dry chemical, carbon dioxide, water spray or alcohol-resistant foam. For large fires, use water spray, fog, or alcohol-resistant foam. Use water spray to cool fire-exposed containers. Water may be ineffective. Do NOT use straight streams of water.
Autoignition Temperature: 555 °F (290.56 °C)
Flash Point: 98 °F (36.67 °C)
NFPA Rating: H-3; F-3; I-0
Explosion Limits: Lower: 1.4 Upper: 11.2

Section 6 - Accidental Release Measures

General Information:
Use proper personal protective equipment as indicated in Section 8.
Spills/Leaks:
Absorb spill with inert material (e.g. vermiculite, sand or earth), then place in suitable container.
Clean up spills immediately, observing precautions in the Protective Equipment section. Wear a self-contained breathing apparatus and appropriate personal protection. (See Exposure Controls, Personal Protection section). Remove all sources of ignition. Use a spark-proof tool. Provide ventilation. A vapor suppressing foam may be used to reduce vapors.

Section 7 - Handling and Storage

Handling:
Wash thoroughly after handling. Remove contaminated clothing and wash before reuse. Ground and bond containers when transferring material. Use spark-proof tools and explosion-proof equipment. Do not get in eyes, on skin, or on clothing. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep container tightly closed. Do not ingest or inhale. Discard contaminated shoes. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose empty containers to heat, sparks or open flames. Use only with adequate ventilation. Keep away from heat, sparks and flame.

Storage:
Keep away from heat, sparks, and flame. Keep away from sources of ignition. Keep container closed when not in use. Store in a cool, dry, well-ventilated area away from incompatible substances. Flammables-area.

Section 8 - Exposure Controls, Personal Protection

Engineering Controls:
Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use adequate general or local explosion-proof ventilation to keep airborne levels to acceptable levels.
Exposure Limits:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH</th>
<th>NIOSH</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Morpholine</td>
<td>20 ppm TWA; Skin - potential significant contribution to overall exposure by the cutaneous route</td>
<td>20 ppm TWA; 70 mg/m3 TWA 1400 ppm IDLH</td>
<td>20 ppm TWA; 70 mg/m3 TWA</td>
</tr>
</tbody>
</table>

OSHA Vacated PELs:
Morpholine: 20 ppm TWA; 70 mg/m3 TWA

Personal Protective Equipment

Eyes:
Wear chemical splash goggles. Wear safety glasses and chemical goggles if splashing is possible.

Skin:
Wear appropriate protective gloves to prevent skin exposure.

Clothing:
Wear appropriate protective clothing to prevent skin exposure.

Respirators:
A respiratory protection program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant respirator use.

Section 9 - Physical and Chemical Properties

- Physical State: Liquid
- Color: Colorless
- Odor: Characteristic amine-like odor
- pH: Basic
- Vapor Pressure: 6.6 mm Hg at 20° C
- Vapor Density: 3.0 (air=1)
- Evaporation Rate: Not available.
- Viscosity: 2.23 cP at 20° C
- Boiling Point: 262° F
- Freezing/Melting Point: 23° F
- Decomposition Temperature: 489° F
- Solubility in water: >500 mg/L (20° C)
- Specific Gravity/Density: 1.0 (water=1)
- Molecular Formula: C4H9NO
- Molecular Weight: 87.07

Section 10 - Stability and Reactivity

Chemical Stability:
Stable at room temperature in closed containers under normal storage and handling conditions.

Conditions to Avoid:
Ignition sources, metals, excess heat.

Incompatibilities with Other Materials:
Strong oxidizing agents, acids, alcohols, phenols, vinyl acetate, isocyanates, alkylene oxides, organic anhydrides, epichlorohydrin, cresol, aldehydes, ketones, acrylates, substituted allyls, glycols, caprolactam solution.
Material Safety Data Sheet
Morpholine, ACS

Hazardous Decomposition Products:
Nitrogen oxides, carbon monoxide, carbon dioxide, ammonia and/or derivatives.

Hazardous Polymerization:
Has not been reported.

Section 11 - Toxicological Information

RTECS:
CAS# 110-91-8: QD6475000

LD50/LC50:
CAS# 110-91-8:
- Draize test, rabbit, eye: 2 mg Severe;
- Draize test, rabbit, skin: 995 mg/24H Severe;
- Inhalation, mouse: LC50 = 1320 mg/m3/2H;
- Inhalation, rat: LC50 = 8000 ppm/8H;
- Oral, mouse: LD50 = 525 mg/kg;
- Oral, rat: LD50 = 1450 mg/kg;
- Skin, rabbit: LD50 = 500 uL/kg

Carcinogenicity:
CAS# 110-91-8: Not listed by ACGIH, IARC, NTP, or California Prop 65.

Epidemiology:
Edema of the epithelium of the cornea, generally without pain, has been produced by amine vapors, causing colored haloes to be seen around lights, usually in the evening, after industrial exposure to the vapors of various amines.

Teratogenicity:
No information found.

Reproductive:
No information found.

Mutagenicity:
Morphological transformation (mouse Lymphocyte)= 1 uL/L; Mutation in mammalian somatic cells = 1 gm/L; Sister chromatid exchange (Hamster Ovary) = 160 mg/L.

Neurotoxicity:
No information found.

Section 12 - Ecological Information

Ecotoxicity:
- Fish: Bluegill/Sunfish: LC50 = 350.0 mg/L; 96 Hr.; Static conditions, 18-22 degrees C
- Water flea Daphnia: LC50 = 100.0-119.0 mg/L; 24 Hr.; Unspecified
- Algae: EC50 = 28.0 mg/L; 96 Hr.; Unspecified ria: Phytobacterium phosphoreum: EC50 = 57.0 mg/L; 30 minutes; Microtox test
Section 13 - Disposal Considerations
Dispose of in accordance with Federal, State, and local regulations.

Section 14 - Transport Information

US DOT
Shipping Name: Morpholine
Hazard Class: 8
UN Number: UN2054
Packing Group: I

Section 15 - Regulatory Information

US Federal
TSCA:
CAS# 110-91-8 is listed on the TSCA inventory.
SARA Reportable Quantities (RQ):
None of the chemicals in this material have an RQ.
CERCLA/SARA Section 313:
None of the components are on this list.
OSHA - Highly Hazardous:
None of the components are on this list.

US State
State Right to Know:
CAS# 110-91-8 can be found on the following state right to know lists: California, New Jersey, Pennsylvania, Minnesota, and Massachusetts.
California Regulations:
None of the chemicals in this product are listed.

European/International Regulations
Canadian DSL/NDSL:
CAS# 110-91-8 is listed on Canada's DSL List.
Canada Ingredient Disclosure List:
CAS# 110-91-8 is listed on the Canadian Ingredient Disclosure List.

Section 16 - Other Information
MSDS Creation Date: November 15, 2006
Revision Date: None

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